



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3682-1
Job Sheet 183615



Part No: D3682-1

Job Qty: 4 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/10/18

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-09-27 DD verified by: EC IPP Rev:B ecn1162 08-04-02 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/10/18	0.00	0.16	Waterjet 1		SC 18/09/18
110	QC	4 pcs		10/10/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/18
120	QC	4 pcs		10/10/18	0.00	0.00	QC8-3		SEP 26 2018 68
130	Packaging	4 pcs		10/10/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	4 Ea		10/10/18	0.00	0.00	QC21		OCT 05 2018

Part Op 100 - 1-Cut as per Dwg D3682 Dwg Rev: 4 Prog Rev: A 2-Deburr if necessary
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - QC8- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	1.3600 sf (.34 ea)	100-Waterjet	7/16/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	D3245	1	39	0

Part Specifications

Specifications could not be found.

Plex 9/21/18 1:54 PM Dart.Hadley.Shannon

DART
AEROSPACE

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HAWKESBURY, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S113638



Part: D3682-1

Job No: 183615

Serial No/Batch: S113638

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/26/18



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Tel (613) 632-5200
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D3682-1

Job Sheet 183302



Part No: D3682-1

Job Qty: 4 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/15/18

Job Tracking No:

Due Date: 10/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-09-27 DD verified by: EC IPP Rev:B ecn1162 08-04-02 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/10/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	4 pcs		10/10/18	0.00	0.16	Waterjet1		
110	QC	4 pcs		10/10/18	0.00	0.00	QC2 Waterjet-2		
120	QC	4 pcs		10/10/18	0.00	0.00	QC8-3		
130	Packaging	4 pcs		10/10/18	0.00	0.00	Packaging3		
140	QC21-SA	4 Ea		10/10/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3682 Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	1.3600 sf (.34 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245	1	39	0

Part Specifications

Specifications could not be found.

Plex 9/17/18 7:48 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

DART AEROSPACE LTD		Work Order:	183302
Description: Gasket		Part Number:	D3682-1
Inspection Dwg: D3682 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.250	+0.005/-0.001	Ø0.253	1		V5601	
0.75	+/-0.030	0.759	1			
1.247	+/-0.010	1.250	1			
1.943	+/-0.010	1.945	1			
3.875	+/-0.010	3.876	1			
6.45	+/-0.030	6.458	1			
1.583	+/-0.010	1.585	1			
1.820	+/-0.010	1.824	1			
3.920	+/-0.010	3.923	1			
7.152	+/-0.010	7.150	1			
8.20	+/-0.030	8.209	1			
0.993	+/-0.010	0.995	1			
1.900	+/-0.010	1.902	1			
3.759	+/-0.010	3.760	1			
0.38	+/-0.030	0.388	1			

Measured by:	SR	Audited by:		Prototype Approval:	N/A
Date:	8/09/25	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.17	New Issue	KJ/DD	AS